



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3984
Job Sheet 185312



Part No: D3984

Job Qty: 200 ea

Part Name: Rubber Extrusion, Crosstube (\$ Per Foot)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/22/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP rev A 09.11.12 new issue EC verified :DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200 pcs		11/22/18	0.00	0.00	Purchasing		DEC 05 2018
110	Packaging	200 pcs		11/22/18	0.00	0.00	Packaging2		DEC 05 2018
120	QC	200 pcs		11/22/18	0.00	0.00	QC6		
130	Packaging	200 pcs		11/22/18	0.00	0.00	Packaging3-2	5413 JAN 31 2019	
140	QC21-SA	200 Ea		11/22/18	0.00	0.00	QC21		

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

DAG
21
9-05

JAN 31 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
110750006	Rubber Extrusion - order min 200' D3984	200 ft (1 ea)	100-Purchasing	S135083
PO041462-ACR - CTX200 OCT 25 2018				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	110750006	200	0	0

Part Specifications

Specifications could not be found.



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/25/18 7:25 AM dart.lavoie.chantal

Container No: S135084



Part: D3984

Job No: 185312

Serial No/Batch: S135084

Revision:

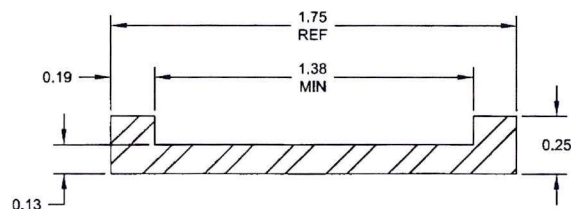
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/05/18

SPECIFICATION CONTROL DRAWING



D3984-XXX

PART NUMBERING: D3984-035

BASIC PART ——— LENGTH IN TENTHS OF AN INCH

EXAMPLE: D3984-035 = PART 3.5 INCHES LONG
EXAMPLE: D3984-100 = PART 10.0 INCHES LONG

RELEASED
2009-11-11
MP

NOTES:

- 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) PREFERRED SUPPLIER: ACCURATE RUBBER (ACR GROUP), RICHMOND, B.C., CANADA.
- PART NUMBER 110750006

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AJS	09.11.06
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3984	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RUBBER EXTRUSION, X-TUBE	NTS
DATE	09.11.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER
PO041462

Supplier: ACR001-VC ACR Fuller Group Inc 12771 - No. 5 Road Richmond BC V7A 4E9 Canada Phone: 604 274 9955 Fax: 604 274 1013	PO No: PO041462 PO Date: 10/25/18 Due Date: 11/2/18 Purchase Order Revision: Revision Date: Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Ground Pynt Terms: Net 30 Freight Terms: Collect Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185312	110750006		Rubber Extrusion - AS PER DWG D3984 REV. A WO 175796	Firmed	-	11/2/18	200 ft	0 ft	200 ft	\$5.50/ft	\$1,100.00
											Grand Total:	\$1,100.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/25/18 12:49 PM dart.tsimiklis.chrisoula



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00165240

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
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S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
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DATE		SHIP VIA		TERMS			
11/29/18		PUROLATOR		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
PO041462 ✓		10/25/18		00165240			
ROB							
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
200	200 ✓	-	110750006 ✓	EXTRUSION DIE # 1234 50+/-5 "A" NEO DWG# D3984	DFS 38 9-89		
PUROLATOR ACCT# 7684382				SUBTOTAL HST			
FREIGHT: Collect				TOTAL AMOUNT			



12771 No. 5 Road
Richmond, B.C. V7A 4E9
Canada
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : Nov28-2018

Customer : DART AEROSPACE

Customer P.O.# : PO041462

Specification: Extrusion Die# 1234 DWG: D3984

Customer Ref.# / Stock # : 110750006

ACR W.O. # : 16524001

Item Description: Extrusion

ACR Compound : A106

Date Shipped: 11/30/2018

DAS
38
9-89

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Arezoo
Zahed

Digitally signed by Arezoo Zahed
DN: cn=Arezoo Zahed, o=ACR Fuller,
ou,
email=arezoo.zahed@acrfuller.com,
c=US
Date: 2018.11.28 13:08:46 -0800

(ACR FULLER REPRESENTATIVE)